

## EP200-3012 bi-component epoxy primer

Features: Excellent corrosion and wear resistance, good flexibility, quick drying, easy construction.

Usage: Suitable for rail transit vehicle or car's internal and external anticorrosive coating.

Color: Dark red

Gloss: matte

Viscosity: 75-90 K U

Solid content: 50%

Density: 1.2 to 1.4 g/ml

blending ratio	EP200-3012 bi-component epoxy primer:H200 bi-component epoxy paint hardener=5:1			
Form a complete set of thinner	TH200 bi-component epoxy paint Thinner			
surface	Polished iron, aluminum, etc.			
spraying thickness	60μ m /20℃			
Dry time	Surface dry: 15-20min; No sticky time: 50min; tangible: 3-4 hours; Achieves the hardness :6-8hours;thoroughly cured: 7days; force drying: 2 hours (60℃)			
Application parameters:				
Spraying parameters	Spray gun caliber	Spraying pressure	Dilution ratio	Construction viscosity
Airless spraying	0.38-0.45	>150bar	5-8%	40-45s (T4/20℃)
Air spray	2.0	4-5bar	8-12%	30-35s (T4/20℃)
The recommended film thickness	50-80 microns in the vertical plane last spraying coating film thickness and coating method, coating temperature, and surface roughness, shape and other factors.			
Spraying the environment temperature	10-35℃ (Construction of the ideal temperature)			
Using the environment humidity of the air	<80%			
shelf life	Buy a cool and dry place / 20 ℃, the original block can store for 1 year			
packing specification	4kg/20kg			

Notes: Spraying the surface temperature of the object must be more than 3 ℃ above the dew point.